

ULTRASPEC est certifiée NADCAP (Chemical Processing-FPI) et AS-9100_D & ISO 9001-2015 / ULTRASPEC INC. IS NADCAP CERTIFIED (CHEMICAL PROCESSING-FPI) AND AS-9100_D & ISO 9001-2015

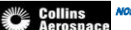
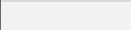
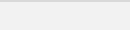
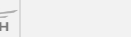


2600 DE MINAC, ST-LAURENT, QC. H4S 1L7
TEL (514) 337 1782 FAX (514) 337 1784



Form-001 Rev.96 Dated 11.09.2025

LISTE DES ACCREDITATIONS / APPROVALS LIST* (Aerospace/Military/Automotive)*

				 VERSATILITY THAT WORKS		 100% owned by Textron			 Ingeniously for life													
TRAITEMENTS DE SURFACES	BOEING AEROSPACE	BOMBARDIER AEROSPACE	Honeywell	VIKING AEROSPACE (Only for CL-215, CL-215T, and CL-415)	Airbus Canada Limited Partnership	Bell Helicopter TEXTRON	PRATT & WHITNEY CANADA CORP. 	PRATT & WHITNEY AMERCA 	Siemens Energy Gas Turbine	Safran LS	UTC AEROSPACE SYSTEMS (Landing Gear) 	HEROUX DEVTEK	UTC AEROSPACE SYSTEMS (Aerostructure s)	UTC AEROSPACE SYSTEMS (Hamilton Sundstrand) 	Northrop Grumman Corporation	NASA	Philips HealthCare	BETA	SUMITOMO PRECISION PRODUCTS CO., LTD.	LIEBHERR-AEROSPACE LINDENBERG GmbH	ALCOA HOWMET CASTING	NADCAP
Nital Etch Inspection	In-progress	BAPS 176-014				BPS-4092					AMS-2649 AMS-2649 LGPS-3000 MIL-STD-867	AMS-2649 MIL-STD-867										SOA
Stress Relief (<=500F)											AMS 2759/11											N/A
MAGNETIC PARTICLE INSPECTION (MPI)		BAPS 176-004 / PPS 20.01		BAPS 176-004 / PPS 20.03	A2PS 176-004	BPS-4075	CMPM-101, using codes MC,MD,ME, MR,AC and MSR specified on SPD				ASTM-E1444	HPS-117 ASTM-E1444										SOA SOA
Shot Peen		BAPS 185-002 (ASH 230 per AMS-2431/2)									AMS-2430 (ASH 230 per AMS-2431/2)	AMS-2430 (ASH 230 per AMS-2431/2) / HPS-126 (Not for INTERNAL DIAMETERS PEENING)										SOA
CadmiumPlating		BAPS 160-027				BPS-4006				In-progress	LGPS-1100 / AMS-QQ-P-416, AMS-2400, MIL-STD-870	AMS-2401 (Max 200 KSI), AMS-QQ-P-416, AMS-2400										SOA
Titanium Cadmium Plating	In-progress										LGPS-1103 / MIL-STD-1500 / AMS-2419.											SOA
PLATING, BRUSH CADMIUM		BAPS 160-031 (only on ferrous alloys 180-220 ksi)			A2PS 160-031 (Cadmium plating)	BPS-4312				In-progress	LGPS-1102	MIL-STD-865										SOA
Zinc-Nickel Plating		BAPS 160-027								In-progress	LGPS-1106 / AMS-2417	AMS-2417 / AMS-2461										SOA
Plating, Brush Zinc Nickel										In-progress	LGPS-1107	AMS-2451/9										SOA
PASSIVATION (On CRES)		BAPS 180-15	AMS-2700 / ASTM-A967	BAPS 180-15	A2PS 180-15	BPS-4007	AMS-2700 (M.1, Type 2/6) AMS-2700 (M.1, Type 2/6) API025 (M.1 T.A)				AMS-2700	HPS-190 AMS-2700	AMS-QQ-P-35 ASTM-A380 ASTM-A967					HIPS-6005			SOA	
ZINC PLATING (Commercial)																	ASTM-B-633 T.1/2					
ELECTROLEESS NICKEL (Commercial)																						
PRE-PENETRANT ETCH prior to PENETRANT INSPECTION	BAC-5786 (Only for Aluminum alloys)	BAPS 180-030 (Only for Aluminum alloys)		BAPS 180-030 (Only for Aluminum alloys)	A2PS 180-030 (Only for Aluminum alloys)					ASTM-E165 (Only for Aluminum alloys)	ASTM-E165 (Only for Aluminum alloys)	HPS-306 (Only for Aluminum alloys)	RPS-18.10			PRC-5010 (Only for Aluminum alloys)					SOA	
FLUORESCENT PENETRANT INSPECTION(FPI)	BAC-5423	BAPS 176-002 / PPS 20.03		BAPS 176-002 / PPS 20.01	A2PS 176-002 (Type 1; Methods A & D)	BPS-4089 [IB1 : FPI METHOD A IB2 : FPI METHOD D]	CFPM-1	CFPM-1			ASTM-E-1417	ASTM-E1417	HPS-106	RPS-18.10				BTPS 55-002			SOA	
							CFPM-4	CFPM-4					ASTM-E1417									
													MIL-STD-1907									
													NAS-410									

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Removal of Shot Peen Residue from Aluminum Alloy		BAPS 180-029		BAPS 180-029	A2PS 180-029																	SOA
Boric Sulfuric Acid Anodizing (BSAA)	BAC-5632,CL.1&5																					SOA
CHROMIC ANODIZING	MIL-A-8625 Type I												HPS-111 (Mat. 7050 not approved)		MIL-A-8625 Type I/IB CL.1							
	BAC 5019 Class 1 & 3	BAPS 160-010		BAPS 160-010									AMS-2470 (Mat. 7050 not approved)									
CHROMIC ANODIZING	BAC 5019 Class 5		MIL-PRF-8625, T.I/IB		A2PS 160-010	BPS-4001	CPW 20-1 (AMS 2470) (Controlling Document FC-44)			RPS54 App. 2	MIL-A-8625 Type I	MIL-A-8625 Type I			CPS-1000						MIL-A-8625 Type I	SOA
	PS 13201	PPS 32.03 (Approved for Chromic Acid Anodizing per BAPS 160-010 approval)		PPS 32.03 (Approved for Chromic Acid Anodizing per BAPS 160-010 approval)									MIL-A-8625 Ty I (Mat. 7050 not approved)									
SULFURIC ANODIZING	PS 13201	BAPS 160-032 (Gr.1/2)		BAPS 160-032 (Gr.1/2)			CPW 20-7 (AMS 2471) (Controlling Document FC-44)						HPS-110 (Mat. 7050 not approved)		MIL-A-8625 Type II							
							CPW-755 (TSAA)						AMS-2471 (Mat. 7050 not approved)									
SULFURIC ANODIZING	MIL-A-8625 Type II	PPS 32.05	MIL-PRF-8625, T.II	PPS 32.05	A2PS 160-032 (Gr.1/2)		AMS-2471 & PWA-S-2471 (DICRS)	RPS54 App. 3	MIL-A-8625 Type II	MIL-A-8625 Type II			RPS-13.55		CPS-1000				MIL-A-8625 Type II		MIL-A-8625 Type II	SOA
Thin sulfuric acid anodizing		BAPS 160-045				BPS-4555																
HARD COAT ANODIZING	BAC-5821 (No seal)	BAPS 160-023_Class A/B		BAPS 160-023_Class A/B									HPS-143 (Mat. 7050 not approved)									
	AMS-2469 (No seal)		MIL-PRF-8625, T.III		A2PS 160-023_Class A/B	BPS-4387 (No Seal)	AMS-2469 (No seal)				MIL-A-8625 Type III	MIL-A-8625 Type III		RPS-13.55	MIL-A-8625 Type III				MIL-A-8625 Type III		MIL-A-8625 Type III	SOA
ALUMINIUM CHEMICAL CONVERSION	MIL-A-8625 Type IIII (No seal)	PPS 32.04 Code A2		PPS 32.04 Code A2									MIL-A-8625, Type III									
	MIL-DTL-5541	BAPS 160-020 (for Aluminum Alloys Type 1 and Type 2 Alodine 1132 Touch&Prep Pen) BAPS- 160-040 (for Aluminum Alloys Type 1 and Type 2 Alodine 1132 Touch&Prep)		BAPS 160-020 (for Aluminum Alloys Type 1 and Type 2 Alodine 1132 Touch&Prep Pen)	A2PS 160-020		CPW 20-2 (AMS 2473) (Controlling Document FC-44)						HPS-113, Ty.I CL.1A,3	RPS-13.52	MIL-DTL-5541							
ALUMINIUM CHEMICAL CONVERSION	BAC-5719		MIL-DTL-5541, T.II,CL.1A/3			BPS-4182 CLASS 1A	MIL-DTL-5541 Type I; Class 1A for APU program			RPS436 App. 2&3	PCS 2220 Ty2	MIL-DTL-5541			PN-14.12	MIL-DTL-5541 (Type I only)			MIL-DTL-5541		MIL-DTL-5541	SOA
		PPS 32.35		PPS 32.35																		
APPLICATION OF SEALANT, PRIMER, TOP COAT, WIPE-ON PRIMER, INTEGRAL FUEL TANK COATING	BAC 5626	PPS 32.01 (Approved for coloured conversion coating of aluminum per BAPS 160-020 Tyve 1		PPS 32.01 (Approved for coloured conversion coating of aluminum per BAPS 160-020 Tyve 1			PN 14.12 - Class 1 and Class 2 for APU program						MIL-DTL-5541 TY.I CL.1A,3		HS-240							
	BAC-5710 / BAC-5720 / BAC-5736 / BAC-5755 / BAC-5845 / BAC-5877 / BAC-5882 / D210-12534-1 / D210-13473-1 / MMS-420 / PS-13318/ PS-13630 / PS-13630.1 / PS-13646 / PS-	BAPS 138-043 / BAPS 138-044 / BAPS 140-014 / BAPS 152-009 / BAPS 152-010 / BAPS 153-003 / BAPS 157-026 / BAPS 161-008 / BAPS 180-008 / BAPS 180-009 / BAPS 710-007 / BAPS 720-003				A2PS 138-043		CPW 20-E (CPW-714) (Controlling Document FC-44)			DCMP-199			RPS-13.97								
APPLICATION OF SEALANT, PRIMER, TOP COAT, WIPE-ON PRIMER, INTEGRAL FUEL TANK COATING					A2PS 138-044		CPW 20-T (CPW-715) (Controlling Document FC-44)			DCMP-152			RPS-13.97-10									
										DCMP-214												
APPLICATION OF SEALANT, PRIMER, TOP COAT, WIPE-ON PRIMER, INTEGRAL FUEL TANK COATING											LGPS-1000 LGPS-1001 LGPS-1002 LGPS-6000 LGPS-6004		RPS-13.97-14									
										PCS-2500		HPS-170 / HPS-202 / HPS-210 / HPS-211						BTPS 62-003 (Primer)				SOA
APPLICATION OF SEALANT, PRIMER, TOP COAT, WIPE-ON PRIMER, INTEGRAL FUEL TANK COATING										PCS-2530												

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NOTE: The yellow cells are related to processes for which pending approvals are in progress

* For Aerospace only Type I is approved
** Prime approval is in process
SOA=Scope of approval